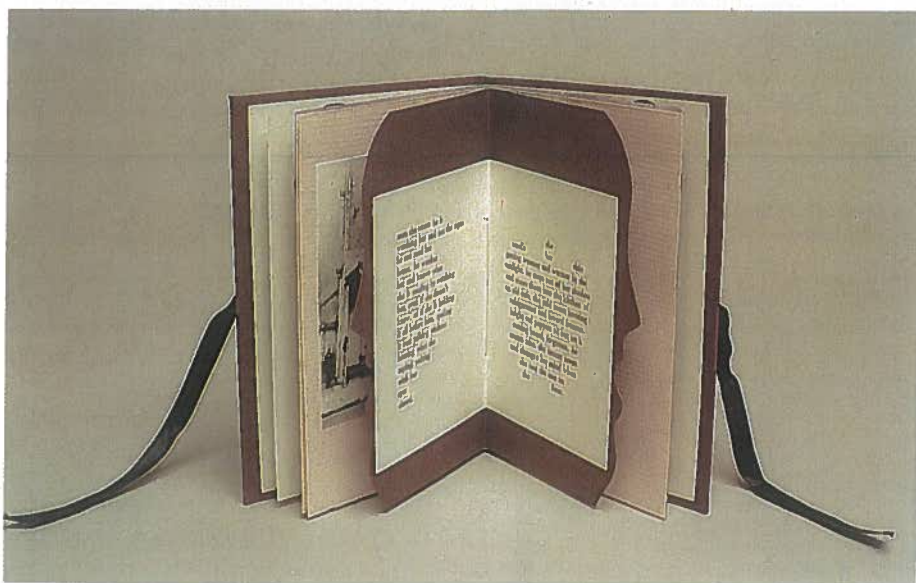


# HARD COVER: SINGLE SIGNATURE



*Shadowinglovenote*, 1990; photocopies of photos by Michael Budiansky c. 1960s; letterpress; edition of 45; single signature; 3¼ x 4¾ inches (8.3 x 12.1 cm) (photo: Jim Hair)

**W**hen adding a hard cover to a single signature, be aware that the book may not open completely. A single signature was all I needed for my book *Shadowinglovenote*. The story is about a man and woman who need each other to interpret the world around them. I used photocopies of pictures of Europe that my husband Michael took when he was a child.

**Tools:** bone folder; pencil; ruler; glue brush; scissors

**Materials:** scrap paper; PVA; waxed paper

For the example size, use boards that are 4½ x 5¾ inches (11.4 x 14.6 cm), grained long, and lightweight cover paper or book cloth that is approximately 6 x 10¾ inches (15.2 x 27.3 cm), grained short. This gives a ¾-inch (1.9 cm) border for the turn ins.

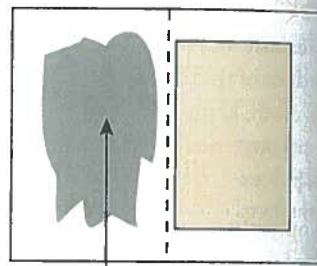
**Example:** 4½ x 5¾-inch (11.4 x 14.6 cm) pamphlet

1. Spread magazines over your work surface.
2. Find the center of the cover paper, and mark it with pencil or fold.
3. Apply glue to the back of the cover paper in a fanlike motion, covering one-half the paper.
4. When half the paper is covered, apply one board to the exposed glue, leaving the border (½ to 1 inch [1.3 to 2.5 cm]) that you chose. Press down.
5. Apply glue to the other half of the paper.
6. Leaving about three boardwidths as a margin for the spine for a thin pamphlet, place the other board on the glued paper and press down.
7. Cut diagonals across the corners, leaving the paper the width of the board before you cut.

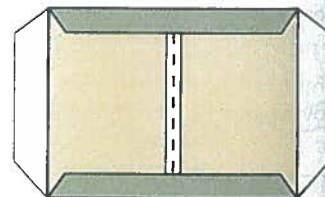
8. Glue and fold down the flaps, one at a time, working with parallel flaps first. Make sure to push in slightly at the corners to make sure they are covered before you continue with the perpendicular flaps.

9. Remove the project to a clean work surface. With waxed paper between the bone folder and the paper, rub down the glued paper.

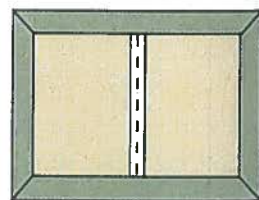
10. See Attaching the Book Block on page 215 to complete your project.



step 5



step 8



step 9